

Pumpable Fibered Seam Sealant

For Professional Use Only

DESCRIPTION

- A high quality, plasticizer free, water-based, 100% acrylic, fiber-reinforced, highly flexible seam sealer for roof seams.
- Unique formulation allows the product to be pumpable and still maintain a high film build.
- Designed to provide a long-lasting flexible membrane that will retain flexibility even in the harshest climatic conditions.
- Excellent adhesion to aged single-ply including TPO, PVC, EPDM, and Mod Bits.
- Has the unique ability to "breathe," providing a completely watertight membrane while allowing trapped moisture to escape.

RECOMMENDED USES

FortiFlash-Fiber is intended as alternative to fabric and coating used on seams, flashing details, and penetrations.

Property	Test Method	Result
Elongation	ASTM D-370	275% $\pm$25
Tensile Strength	ASTM D-2370	525 psi $\pm$25
Perms	ASTM D-1653	7
Solids Volume	ASTM D-1644	55% $\pm$2
Solids Weight	ASTM D-370	65% $\pm$2
VOC	ASTM D-624	< 50 g Liter
Density	EPA Method 24	11.1 lbs/gal
Temperature Limit		0°F to 185°F
Low Temp Flexibility	ASTM D-522	Passes 180° Flex over 1/2 Mandrel @15°F

COLOR

Gray

PACKAGING/SHIPPING INFORMATION

CONTAINER SIZE	SHIPPING CLASS
55 Gallon drum (208.2 liters)	Class 55
5 Gallon pail (18.9 liters)	Class 55
2 Gallon pail (7.6 liters)	Class 55

SURFACE PREPARATION

General: Surfaces to be coated should be dry, free of dust, dirt, oil, loose granules, gravel, peeling coating, and other foreign matter.

APPLICATION

This product may be sprayed or brushed on a clean, dry surface. For details, see Equipment Recommendations at the end of this sheet. Apply as a sealant for roof seams. Apply enough material to completely cover the seam and 1.5 inches on either side.

Application Properties

Yield (1 gal to 80 linear ft of seam 3" wide)	80 wet mils (44 dry mils)
Dry Time (75° F 50% humidity)	5 hours
Recoat Window	>8 hrs
Complete Cure	24 hours

FORTIFLASH-FIBER



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COVERAGE RATE

Apply FortiFlash-Fiber to all seams at a rate of one gallon to eighty linear feet 3" wide. This will result in 44 dry mils.

ENVIRONMENTAL CONDITIONS

This product cures by water evaporation only. The product must not be applied when the ambient temperature is below 50°F or if there is any possibility it could fall below 32°F within 24 hours of application. Application is not recommended if rain or dew is likely to occur before the product dries. In high humidity conditions, late afternoon applications should be avoided as overnight dew formation on an uncured surface can cause coating wash-off.

LIMITATIONS

The surface must be clean and dry. Application is not recommended where ponded water is present. Do not apply over wet substrates or when inclement weather is imminent. Complete cure of FortiFlash-Fiber requires complete evaporation of water. Cool temperatures and high humidity retard cure. In addition, this product is not recommended for use without a vapor barrier in cryogenic tank or cold storage roofing applications. It is not intended for use as a thermal barrier.

SAFE PRACTICES

This product is designed for professional installation. Before working with this product, you must read and become familiar with the available information on its risks, proper use, and handling. Information sources include but are not limited to MSDS and product labels. More resources are available at polyurethane.org, sprayfoam.org, www.forti-systems.com, or by contacting your FortiSystems representative directly.

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